## ABSTRACT

The invention relates to a method for the visual marking of heat-treated substrates, in particular tempered glass panes, by modification of a marking layer deposited on a surface of the substrate, that visually indicates that the heat treatment has been carried out, by which a rough marking field is produced on the surface of the substrate in such a way that the marking layer deposited on the latter exhibits intimate adhesive bonding thereto, which marking layer cannot be completely removed using mechanical means.